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**Technical Data Sheet 06537; 06538;**  
**06539; 06540**

**Public**

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## 3M™ White Masking Paper

### Data Sheet

3M Part No.(s)	3M Part Descriptor(s)
06537	6" x 750 ft - 6 rolls/case
06538	12" x 750 ft - 3 rolls/case
06539	18" x 750 ft - 2 rolls/case
06540	36" x 750 ft - 1 roll/case

**3M Fax on Demand Identification Number :**

#### Description

3MTM White Masking Paper is specifically manufactured for automotive aftermarket applications. It is designed to be used with 3M Masking Tapes and 3M Masking Equipment.

#### Features, Advantages, Benefits

<b>Features</b>	<ol style="list-style-type: none"> <li>1. Specially treated paper</li> <li>2. Thin paper</li> <li>3. Tightly bonded paper</li> </ol>
<b>Advantages</b>	<ol style="list-style-type: none"> <li>1. Good penetration resistance</li> <li>2. Good conformability</li> <li>3. Lint and fiber free</li> </ol>
<b>Benefits</b>	<ol style="list-style-type: none"> <li>1. Helps reduce rework caused by bleed-through</li> <li>2. Easy to handle to help improve productivity</li> <li>3. Helps eliminate rework caused by fiber contamination in paint job</li> </ol>

#### Typical Physical Properties

<b>Basis Weight</b>	24 lbs. per 3000 square ft	ASTM D-3759
<b>Machine Direction Tensile</b>	22 lbs. per inch width	ASTM D-3759
<b>Mullen Burst Strength</b>	20 lbs. per square inch	ASTM D-3759
<b>Caliper</b>	1.5 mil (0.038mm)	ASTM D-3652

#### Product Uses

Masking paper intended to protect surfaces from paint overspray and solvent bleed-through.

### Performance Properties

- Excellent protection against bleed-through from urethanes, enamels, lacquers and base coat/clear coat paint systems.
- Tightly bonded construction protects against fiber contamination of paint jobs.
- Can withstand bake cycles up to 400 degrees F (204 degrees C) for 30 minutes.

## Handling and Application Information

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### Directions for Use

Paper should not be pulled taut over surfaces. Apply paper with sufficient slack to minimize puddling of clearcoat or high solvent paints that could cause bleed-through.

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### Applications

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### Storage and Handling

For best performance, product should be used within one year of the date of manufacture. Product should be stored in the original carton under normal conditions of 70 degrees F (21 degrees C) and 50% RH (relative humidity).

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### Precautionary Information

Refer to Product Label and Material Safety Data Sheet for Health and Safety Information before using this product

### Country

US

**This document is public. It may be distributed.**

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### Warranty and Limited Remedy

This product will be free from defects in material and workmanship at the time of shipment. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If this product is defective, your exclusive remedy and 3M's and seller's sole obligation shall be, at 3M's option, to replace the product or refund the purchase price.

**LIMITATION OF LIABILITY: 3M and seller will not be liable for any loss or damage arising from this 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.**

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### For Additional Health and Safety Information

3M Automotive Aftermarket Division

3M Center, Building 223-6N-01

Saint Paul, MN 55144-1000

1-877-666-2277 (1-877-MMM-CARS)

Material Safety Data Sheets and Technical Data Sheets are also available by calling Fax on Demand 1-800-305-0419.

Help Line 1-800-621-5455 (US) 1-650-596-4407 (International).

### 3M Fax on Demand/MSDS Identification Number

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