

For aggressive grinding achieving maximum stock removal on hard, poor heat-conducting materials. Active additives in the coating ensure a substantially improved abrasive performance while preventing loading and reducing heat build-up in the workpiece.

Abrasive: Ceramic oxide CO-COOL (top-sized)

PFERD specification number
BA-CO-COOL

Drum belts
Ceramic grain CO-COOL



Width x length [Inches]	Grit and EDP number			
	40	60	80	
3-1/2 x 15-1/2	49641	49642	49643	10

These heavy-duty non-woven surface conditioning belts are manufactured with aluminum oxide impregnated fibre mesh on a tough web backing. The grain is evenly dispersed on the material, resulting in a smooth, uniform finish. The open structure resists loading and can be used wet or dry. The synthetic material will not rust or corrode. Its life can be increased by washing after use. POLIVLIES® belts are designed for buffing, blending, cleaning, light deburring, finishing and polishing on all metals. Particularly well suited for use on stainless and aluminum.

Abrasive: Aluminum oxide A

100 C = coarse (colour: yellowish brown)
180 M = medium (colour: reddish brown)
240 F = fine (colour: blue)

PFERD specification number
VB

POLIVLIES® surface conditioning
Drum belts



Width x length [Inches]	Grit and EDP number			
	coarse	medium	fine	
3-1/2 x 15-1/2	43613	43614	43615	10



Abrasive belts

POLIVLIES® surface conditioning belts

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Recommendation for use

Please observe indicated direction of rotation.

PFERD specification number

VB

Width x length [Inches]	Grit size and EDP number			
	coarse	medium	fine	
1/4 x 12	43634	43635	43636	10
1/4 x 18	43550	43551	43552	10
1/4 x 20-1/2	43637	43638	43639	10
1/4 x 24	43553	43554	43555	10
3/8 x 12	43640	43641	43642	10
1/2 x 12	43643	43644	43645	10
1/2 x 18	43556	43557	43558	10
1/2 x 20-1/2	43646	43647	43648	10
1/2 x 24	43559	43560	43561	10
5/8 x 20-1/2	43649	43650	43651	10
3/4 x 18	43562	43563	43564	10
3/4 x 20-1/2	43565	43566	43567	10
3 x 24	43607	43608	43609	10
3-1/2 x 15-1/2	43613	43614	43615	10

