

# Grinding wheels

## Depressed centre (type 27), pipeline – Universal line PSF

**Stainless steel (INOX)**  
Hardness grade M



General purpose wheel for fast stock removal on small construction jobs and for repair work.

**Abrasive: Aluminum oxide A**

**Workpiece material**

Stainless steel (INOX)



**CONTAMINATION FREE  
RATED FOR STAINLESS STEEL (INOX)**

**Applications**



Surface grinding, edge grinding, root pass grinding

**Recommendations for use**

- Achieves particularly high stock removal rates even at low contact pressure.
- 4.1 mm thickness designed for standard 30° bevels.
- 4.6 mm version for full coverage of wider root passes/larger bevels.

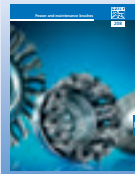
**PFERD specification number**

A 24/30/46 M PSF-INOX-PIPE

| Diameter x thickness nominal [Inches]   | Thickness metric [mm] | Unthreaded arbor hole |            | Threaded arbor hole |            | Max. RPM |  |
|---|-----------------------|-----------------------|------------|---------------------|------------|----------|---|
|   |                       | Bore [Inches]         | EDP number | Thread              | EDP number |          |   |
| <b>Depressed centre (type 27)</b>  |                       |                       |            |                     |            |          |   |
| 4-1/2 x 1/8   | 4.1                   | 7/8                   | 63410      | 5/8-11              | 63414      | 13,300   | 10  |
| 5 x 1/8   | 4.1                   | 7/8                   | 63411      | 5/8-11              | 63415      | 12,200   | 10  |
| 6 x 1/8   | 4.1                   | 7/8                   | 63398      | 5/8-11              | 63418      | 10,200   | 10  |
| 7 x 1/8   | 4.1                   | 7/8                   | 63412      | 5/8-11              | 63416      | 8,600    | 10  |
| 7 x 1/8   | 4.6                   | 7/8                   | 63436      | 5/8-11              | 63454      | 8,600    | 10  |
| 9 x 1/8   | 4.1                   | 7/8                   | 63413      | 5/8-11              | 63417      | 6,600    | 10  |



PFERD offers a complete catalogue of solutions for pipeline construction. Visit [pferdusa.com/info](http://pferdusa.com/info) to request a free copy or to download a pdf version.



Please see PFERD's "Power and maintenance brushes" catalogue (section 208, which immediately follows this catalogue section) for complete information on brush products engineered for pipeline construction.

