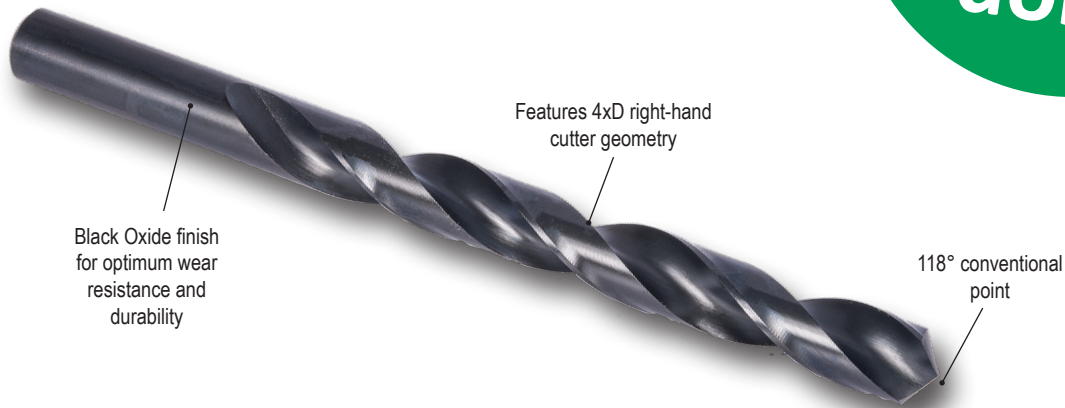




# GENERAL PURPOSE JOBBER LENGTH DRILLS

Getting the job done

Precision Twist Drill R10 and R18 series jobber length drill bit is designed for general-purpose applications.



## R10 Fractional / R18 Wire Gauge

The perfect choice for use in steel, stainless steel, cast iron, titanium, nickel, copper, aluminum magnesium, synthetic materials and hard materials.

Also available in letter sizes.

### Benefits:

- HSS
- Multiple applications
- Can be used in many different materials

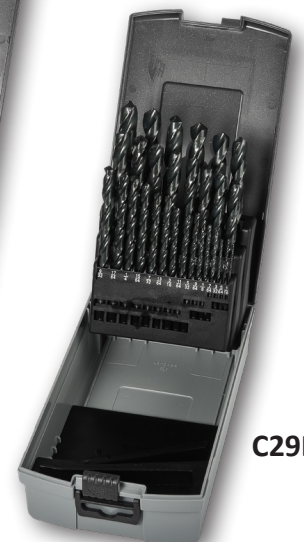
## Sets also available

Set	Style	Pieces Per Set	Sizes	EDP
C15R10	R10	15	1/16 - 1/2 x 32nds	099978
C29R10	R10	29	1/16 - 1/2 x 64ths	099977
C20R18	R18	20	N61 - N80	099981
C60R18	R18	60	N1 - N60	099976

C60R18



C29R10



Size Fract.	Size Nr.	Size decimal Inch	Flute Length	OAL	Pack Qty	R10 R18
	80	0.0135	1/8	3/4	12	018080
	79	0.0145	1/8	3/4	12	018079
1/64		0.0156	3/16	3/4	12	010001
	78	0.0160	3/16	7/8	12	018078
	77	0.0180	3/16	7/8	12	018077
	76	0.0200	3/16	7/8	12	018076
	75	0.0210	1/4	1"	12	018075
	74	0.0225	1/4	1"	12	018074
	73	0.0240	5/16	1.1/8	12	018073
	72	0.0250	5/16	1.1/8	12	018072
	71	0.0260	3/8	1.1/4	12	018071
	70	0.0280	3/8	1.1/4	12	018070
	69	0.0292	1/2	1.3/8	12	018069
1/32		0.0310	1/2	1.3/8	12	018068
	68	0.0313	1/2	1.3/8	12	010002
	67	0.0320	1/2	1.3/8	12	018067
	66	0.0330	1/2	1.3/8	12	018066
	65	0.0350	5/8	1.1/2	12	018065
	64	0.0360	5/8	1.1/2	12	018064
	63	0.0370	5/8	1.1/2	12	018063
	62	0.0380	5/8	1.1/2	12	018062
	61	0.0390	11/16	1.5/8	12	018061
	60	0.0400	11/16	1.5/8	12	018060
	59	0.0410	11/16	1.5/8	12	018059
	58	0.0420	11/16	1.5/8	12	018058
	57	0.0430	3/4	1.3/4	12	018057
	56	0.0465	3/4	1.3/4	12	018056
3/64		0.0469	3/4	1.3/4	12	010003
	55	0.0520	7/8	1.7/8	12	018055
	54	0.0550	7/8	1.7/8	12	018054
	53	0.0595	7/8	1.7/8	12	018053
1/16		0.0625	7/8	1.7/8	12	010004
	52	0.0635	7/8	1.7/8	12	018052
	51	0.0670	1"	2"	12	018051
	50	0.0700	1"	2"	12	018050
	49	0.0730	1"	2"	12	018049
	48	0.0760	1"	2"	12	018048
5/64		0.0781	1"	2"	12	010005
	47	0.0785	1"	2"	12	018047
	46	0.0810	1.1/8	2.1/8	12	018046
	45	0.0820	1.1/8	2.1/8	12	018045
	44	0.0860	1.1/8	2.1/8	12	018044
	43	0.0890	1.1/4	2.1/4	12	018043
	42	0.0935	1.1/4	2.1/4	12	018042
3/32		0.0938	1.1/4	2.1/4	12	010006
	41	0.0960	1.3/8	2.3/8	12	018041
	40	0.0980	1.3/8	2.3/8	12	018040
	39	0.0995	1.3/8	2.3/8	12	018039
	38	0.1015	1.7/16	2.1/2	12	018038
	37	0.1040	1.7/16	2.1/2	12	018037
	36	0.1065	1.7/16	2.1/2	12	018036
7/64		0.1094	1.1/2	2.5/8	12	010007
	35	0.1100	1.1/2	2.5/8	12	018035
	34	0.1110	1.1/2	2.5/8	12	018034
	33	0.1130	1.1/2	2.5/8	12	018033
	32	0.1160	1.5/8	2.3/4	12	018032
	31	0.1200	1.5/8	2.3/4	12	018031
1/8		0.1250	1.5/8	2.3/4	12	010008
	30	0.1285	1.5/8	2.3/4	12	018030
	29	0.1360	1.3/4	2.7/8	12	018029
	28	0.1405	1.3/4	2.7/8	12	018028
9/64		0.1406	1.3/4	2.7/8	12	010009

Size Fract.	Size Nr.	Size decimal Inch	Flute Length	OAL	Pack Qty	R10 R18
	27	0.1440	1.7/8	3"	12	018027
	26	0.1470	1.7/8	3"	12	018026
	25	0.1495	1.7/8	3"	12	018025
	24	0.1520	2"	3.1/8	12	018024
	23	0.1540	2"	3.1/8	12	018023
5/32		0.1563	2"	3.1/8	12	010010
	22	0.1570	2"	3.1/8	12	018022
	21	0.1590	2.1/8	3.1/4	12	018021
	20	0.1610	2.1/8	3.1/4	12	018020
	19	0.1660	2.1/8	3.1/4	12	018019
	18	0.1695	2.1/8	3.1/4	12	018018
11/64		0.1719	2.1/8	3.1/4	12	010011
	17	0.1730	2.3/16	3.3/8	12	018017
	16	0.1770	2.3/16	3.3/8	12	018016
	15	0.1800	2.3/16	3.3/8	12	018015
	14	0.1820	2.3/16	3.3/8	12	018014
	13	0.1850	2.5/16	3.1/2	12	018013
3/16		0.1875	2.5/16	3.1/2	12	010012
	12	0.1890	2.5/16	3.1/2	12	018012
	11	0.1910	2.5/16	3.1/2	12	018011
	10	0.1935	2.7/16	3.5/8	12	018010
	9	0.1960	2.7/16	3.5/8	12	018009
	8	0.1990	2.7/16	3.5/8	12	018008
	7	0.2010	2.7/16	3.5/8	12	018007
13/64		0.2031	2.7/16	3.5/8	12	010013
	6	0.2040	2.1/2	3.3/4	12	018006
	5	0.2055	2.1/2	3.3/4	12	018005
	4	0.2090	2.1/2	3.3/4	12	018004
	3	0.2130	2.1/2	3.3/4	12	018003
7/32		0.2188	2.1/2	3.3/4	12	010014
	2	0.2210	2.5/8	3.7/8	12	018002
	1	0.2280	2.5/8	3.7/8	12	018001
15/64		0.2344	2.5/8	3.7/8	12	010015
1/4		0.2500	2.3/4	4"	12	010016
17/64		0.2656	2.7/8	4.1/8	12	010017
9/32		0.2813	2.15/16	4.1/4	12	010018
19/64		0.2969	3.1/16	4.3/8	12	010019
5/16		0.3125	3.3/16	4.1/2	6	010020
21/64		0.3281	3.5/16	4.5/8	6	010021
11/32		0.3437	3.7/16	4.3/4	6	010022
23/64		0.3594	3.1/2	4.7/8	6	010023
3/8		0.3750	3.5/8	5"	6	010024
25/64		0.3906	3.3/4	5.1/8	6	010025
13/32		0.4063	3.7/8	5.1/4	6	010026
27/64		0.4219	3.15/16	5.3/8	6	010027
7/16		0.4375	4.1/16	5.1/2	6	010028
29/64		0.4531	4.3/16	5.5/8	6	010029
15/32		0.4687	4.5/16	5.3/4	6	010030
31/64		0.4844	4.3/8	5.7/8	6	010031
1/2		0.5000	4.1/2	6"	6	010032
33/64		0.5156	4.13/16	6.5/8	1	010033
17/32		0.5313	4.13/16	6.5/8	1	010034
35/64		0.5469	4.13/16	6.5/8	1	010035
9/16		0.5625	4.13/16	6.5/8	1	010036
37/64		0.5781	4.13/16	6.5/8	1	010037
19/32		0.5937	5.3/16	7.1/8	1	010038
39/64		0.6094	5.3/16	7.1/8	1	010039
5/8		0.6250	5.3/16	7.1/8	1	010040
41/64		0.6406	5.3/16	7.1/8	1	010041
21/32		0.6563	5.3/16	7.1/8	1	010042
43/64		0.6719	5.5/8	7.5/8	1	010043
11/16		0.6875	5.5/8	7.5/8	1	010044