



# HSS 4-FLUTE CORE DRILLS

Core drill with taper shank for enlarging pre-drilled or cast holes in a wide range of materials



- Core drills are designed to enlarge previously drilled, cored, or punched holes as small as 60% of the tool diameter.
- Our four flute core drills have better hole size control than standard two flute drills and produce a very good surface finish compared with average drilling.
- Note: Core drills cannot drill an original hole must be used to enlarge an existing hole.
- Spiral flute with Heavy Duty Web construction
- Most users find them easier to resharpen and measure than 3 flute Core Drills.

d1 Ø Inch	d1 decimal Inch	Flute Length Inch	OAL	MTS	Pack Qty	T400
1/2	0.5000	4.3/8	8.1/4	2	1	24532
17/32	0.5312	4.5/8	8.1/2	2	1	24534
9/16	0.5625	4.7/8	8.3/4	2	1	24536
5/8	0.6250	4.7/8	8.3/4	2	1	24540
21/32	0.6562	5.1/8	9"	2	1	24542
3/4	0.7500	5.7/8	9.3/4	2	1	24548
25/32	0.7812	6"	9.7/8	2	1	24550
7/8	0.8750	6.1/8	10.3/4	3	1	24556
1"	1.0000	6.3/8	11"	3	1	24600
1.1/32	1.0312	6.1/2	11.1/8	3	1	24602
1.1/16	1.0625	6.5/8	11.1/4	3	1	24604
1.1/8	1.1250	7.1/8	12.3/4	4	1	24608
1.5/32	1.1562	7.1/4	12.7/8	4	1	24610
1.1/4	1.2500	7.7/8	13.1/2	4	1	24616
1.5/16	1.3125	8.5/8	14.1/4	4	1	24620
1.11/32	1.3438	8.3/4	14.3/8	4	1	24622
1.3/8	1.3750	8.7/8	14.1/2	4	1	24624
1.1/2	1.5000	9.3/8	15"	4	1	24632
1.9/16	1.5625	9.5/8	16.5/8	5	1	24636
1.5/8	1.6250	10"	17"	5	1	24640