

3rd Edition



**DILLON
SUPPLY**

Dillon Supply Company Sawing Solutions Guide



LENOX 

800.849.3900 www.dillonsupply.com

KEY BAND SAWING ENVIRONMENTS

WHERE DO YOU FALL?

GENERAL PURPOSE

Smaller, semi-automatic or manual cut-off saws. Also vertical or contour saws.
Cutting a variety of material types and shapes.
Cutting mostly carbon steels. Some tool and stainless steels.
Saws often found at the tool crib or maintenance shops.
Sawing is a lower priority in these accounts.
End-user does not measure results.
Saw blades that are 11'6" and shorter, 1" and narrower.



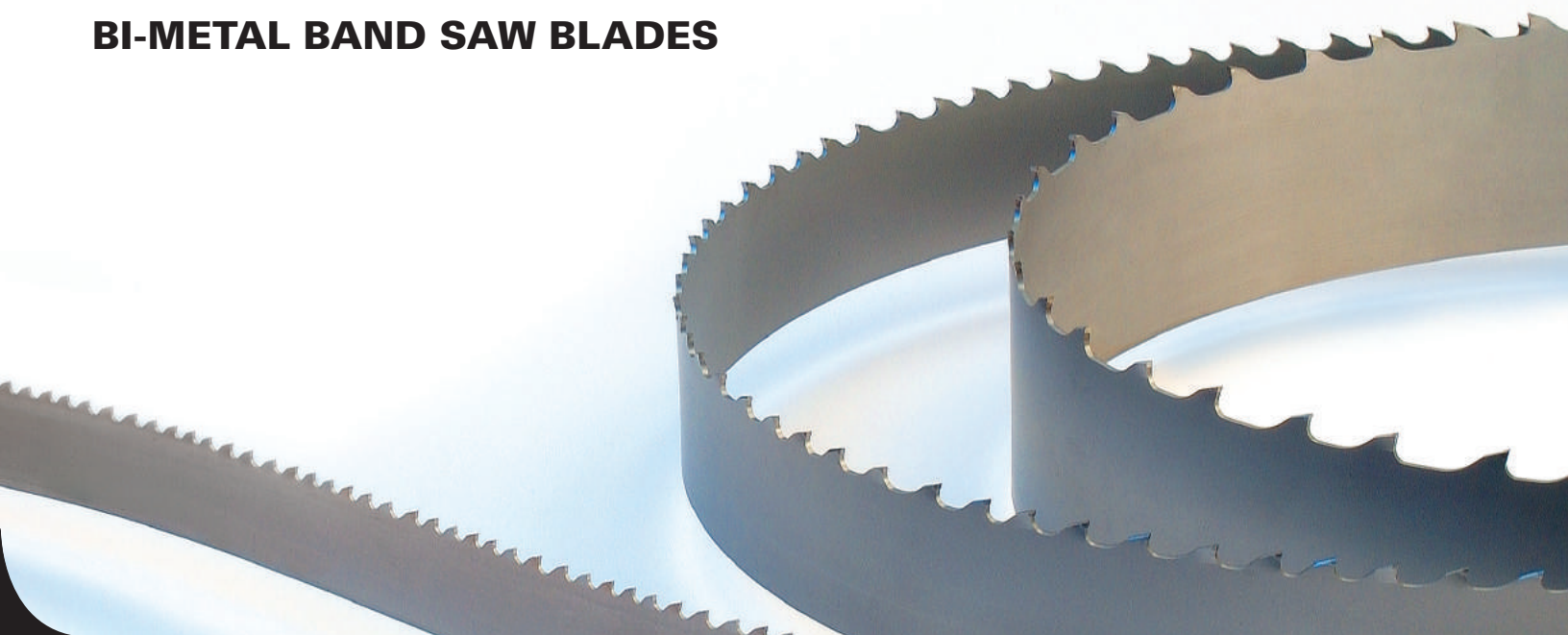
OR

PRODUCTION SAWING

Larger semi-automatic or automatic saws.
Cuts same materials all day.
For more efficient cutting of carbon steels, structurals, stainless steel, and aluminum.
Saws typically found in the production line.
Sawing is a high priority at these accounts.
End-user is looking for faster cutting.
End-user measures results.
Saw blades that are 12' or longer, 1-1/4" and wider.



BI-METAL BAND SAW BLADES



PRODUCT SELECTION - EASY AS 1, 2, 3

1. Determine the correct product based on material being cut.
2. Determine the size and shape of the material to be cut and identify the correct chart to be used (square solids, round solids, or tubing/structurals).
3. Read teeth per inch (TPI) next to material size.

PRODUCTION SAWING

PRODUCT SELECTION	250 - 350 ft/min			175 - 225 ft/min			150 - 200 ft/min	100 - 140 ft/min	60 - 90 ft/min		
	ALUMINUM NON-FERROUS	CARBON STEELS	STRUCTURAL STEELS	ALLOY STEELS	BEARING STEELS	MOLD STEELS	TOOL STEELS	STAINLESS STEELS	TITANIUM ALLOYS	NICKEL-BASED ALLOYS (INCONEL®)	
	EASY ←			MACHINABILITY							→ DIFFICULT
	QXP™			QXP Long Life. Fast Cutting							
		Rx®+ Structurals/Bundles									
	CLASSIC PRO™ Long Life. Extremely Versatile.				CONTESTOR GT® Long Life. Straight Cuts.						
	GENERAL PURPOSE										
	CLASSIC® 3/4" and Wider Blades										
	DIEMASTER 2® 1/2" and Narrower Blades				DIEMASTER 2						

SQUARE/RECTANGLE SOLID

Locate width of cut (W)

Width of cut (W)



WIDTH OF CUT

IN	.1	.2	.3	.4	.5	.6	.7	.8	.9	1	2	5	10	15	20	25	30	35	40	45	50
MM	2.5	5	7.5	10	12.5	15	17.5	20	22.5	25	50	125	250	375	500	625	750	875	1000	1125	1250
TPI	14/18	10/14	8/12	6/10	6/8	5/8	4/6	3/4	2/3	1.5/2.0	1.4/2.0	1.0/1.3	.7/1.0								

ROUND

Locate diameter of cut (D)

Diameter (D)



DIAMETER OF CUT

IN	.1	.2	.3	.4	.5	.6	.7	.8	.9	1	2	5	10	15	20	25	30	35	40	45	50
MM	2.5	5	7.5	10	12.5	15	17.5	20	22.5	25	50	125	250	375	500	625	750	875	1000	1125	1250
TPI	14/18	10/14	8/12	6/10	6/8	5/8	4/6	3/4	2/3	1.5/2.0	1.4/2.0	1.0/1.3	.7/1.0								

TUBING/PIPE/ STRUCTURALS

Locate wall thickness (T)

Wall thickness (T)



WALL THICKNESS

IN	.05	.10	.15	.20	.25	.30	.40	.50	.60	.70	.80	.90	1	1.5	2
MM	1.25	2.5	3.75	5	6.25	7.5	10	12.5	15	17.5	20	22.5	25	37.5	50
TPI	14/18	10/14	8/12	6/10	6/8	5/8	4/6	3/4	2/3						

To select the proper number of teeth per inch (TPI) for bundled or stacked materials, find the recommended TPI for a single piece and choose one pitch coarser to cut the bundle.

BI-METAL SPEED CHART

	MATERIALS		BAND SPEED	
	TYPE	GRADE	FEET/MIN	METER/MIN
ALUMINUM / NON-FERROUS	Aluminum Alloys	2024, 5052, 6061, 7075	300+	85+
	Copper Alloys	CDA 220	210	65
		CDA 360	295	90
		Cu Ni (30%)	200	60
		Be Cu	160	50
	Bronze Alloys	AMPCO 18	180	55
		AMPCO 21	160	50
		AMPCO 25	110	35
		Leaded Tin Bronze	290	90
		Al Bronze 865	150	45
		Mn Bronze	215	65
		932	280	85
		937	250	75
	Brass Alloys	Cartridge Brass, Red Brass (85%)	220	65
		Naval Brass	200	60
CARBON STEELS	Leaded, Free Machining Low Carbon Steels	1145	270	80
		1215	325	100
		12L14	350	105
		1008, 1018	270	80
	Low Carbon Steels	1030	250	75
		1035	240	75
	Medium Carbon Steels	1045	230	70
		1060	200	60
STRUCTURAL STEEL	Structural Steel	1080	195	60
		1095	185	55
		A36	250	75
		1541	200	60
ALLOY STEEL	Mn Steels	1524	170	50
		4140	225	70
	Cr-Mo Steels	41L50	235	70
		4150H	200	60
	Cr Alloy Steels	6150	190	60
		5160	195	60
	Ni-Cr-Mo Steels	4340	195	60
		8620	215	65
		8640	185	55
BEARING STEEL	Cr Alloy Steels	E9310	160	50
		52100	160	50
		P-3	180	55
		P-20	165	50
MOLD STEEL	Mold Steels	304	115	35
		316	90	25
		410, 420	135	40
		440A	80	25
	Stainless Steels	440C	70	20
		17-4 PH	70	20
	Precipitation Hardening Stainless Steels	15-5 PH	70	20
		420F	150	45
TOOL STEEL	Free Machining Stainless Steels	301	125	40
		L-6	145	45
	Low Alloy Tool Steel	W-1	145	45
		D-2	90	25
	Water-Hardening Tool Steel	A-2	150	45
		A-6	135	40
		A-10	100	30
	Air-Hardening Tool Steels	H-13	140	40
		H-25	90	25
	Hot Work Tool Steels	O-1	140	40
		O-2	135	40
	Oil-Hardening Tool Steels	M-2, M-10	105	30
		M-4, M-42	95	30
		T-1	90	25
		T-15	60	20
HIGH SPEED TOOL STEELS	High Speed Tool Steels	S-1	140	40
		S-5, S-7	125	40
		CP Titanium	85	25
		Ti-6Al-4V	65	20
TITANIUM ALLOY	Titanium Alloys	Monel® K-500	70	20
		Duranickel 301	55	15
	Iron-Based Super Alloys	A286, Incoloy® 825	80	25
		Incoloy® 600	55	15
		Pyromet X-15	70	20
	Nickel-Based Alloys	Inconel® 600, Inconel® 718, Nimonic 90	60	20
		NI-SPAN-C 902, RENE 41	60	20
		Inconel® 625	80	25
		Hastalloy B, Waspalloy	55	15
		Nimonic 75, RENE 88	50	15
OTHER	Cast Irons	A536 (60-40-18)	225	70
		A536 (120-90-02)	110	35
		A48 (Class 20)	160	50
		A48 (Class 40)	115	35
		A48 (Class 60)	95	30

The Speed Chart recommendations apply when cutting 4" wide (100mm), annealed material with a bi-metal blade and flood sawing fluid:

ADJUST BAND SPEED FOR DIFFERENT SIZED MATERIALS

MATERIAL	BAND SPEED
1/4" (6mm)	Chart Speed + 15%
3/4" (19mm)	Chart Speed + 12%
1-1/4" (32mm)	Chart Speed + 10%
2-1/2" (64mm)	Chart Speed + 5%
4" (100mm)	Chart Speed - 0%
8" (200mm)	Chart Speed - 12%

ADJUST BAND SPEED FOR DIFFERENT FLUID TYPES

FLUID TYPES	BAND SPEED
Spray lube	Chart Speed - 15%
No fluid	Chart Speed - 30-50%

ADJUST BAND SPEED FOR HEAT TREATED MATERIALS

ROCKWELL	BRINELL	DECREASE BAND SPEED
Up to 20	226	-0%
22	237	-5%
24	247	-10%
26	258	-15%
28	271	-20%
30	286	-25%
32	301	-30%
36	336	-35%
38	353	-40%
40	371	-45%

REDUCE BAND SPEED 50% WHEN SAWING WITH CARBON BLADES.

DON'T SEE YOUR SIZE?

CONTACT YOUR DILLON REP FOR WELDED -TO- LENGTH
BAND SAW BLADES

BLADE BREAK-IN

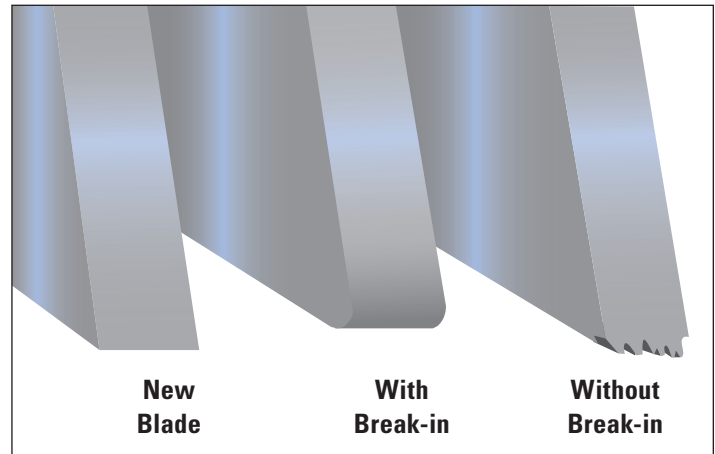
Getting Long Life from a New Band Saw Blade

WHAT IS BLADE BREAK-IN?

A new band saw blade has razor sharp tooth tips. In order to withstand the cutting pressures used in band sawing, tooth tips should be honed to form a micro-fine radius. Failure to perform this honing will cause microscopic damage to the tips of the teeth, resulting in reduced blade life.

WHY BREAK-IN A BAND SAW BLADE?

Completing a proper break-in on a new band saw blade will dramatically increase its life.



HOW TO BREAK IN A BLADE

Select the proper band speed for the material to be cut

Reduce the feed force/rate to achieve a cutting rate 20% to 50% of normal (soft materials require a larger feed rate reduction than harder materials).

Begin the first cut at the reduced rate. Make sure the teeth are forming a chip. Small adjustments to the band speed may be made in the event of excessive noise/vibration.

During the first cut, **increase feed rate/force** slightly once the blade fully enters the workpiece.

With each following cut, **gradually increase feed rate/force** until normal cutting rate is reached.

FOR FURTHER ASSISTANCE WITH BREAK-IN PROCEDURES;
Contact LENOX Technical Support 800-642-0010



DIEMASTER 2®

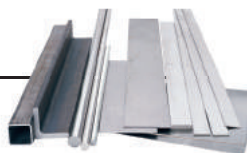
General Purpose Contour Cutting

1/4" wide through 1/2".

Hand-fed and contour cutting applications.

Designed to cut all metals and wood.

Used on vertical cutting saws typically in either the tool crib or maintenance area.



Dillon Part No	Length	Width	Gauge	TPI
02291368	4' 4-1/4"	1/2"	0.025	18
02297665	5' 4"	1/2"	0.025	10/14
02297666	5' 4-1/4"	1/2"	0.025	6/10
02297667	5' 4-1/4"	1/2"	0.025	8/12
02297668	5' 4-1/4"	1/2"	0.025	10/14
02289530	5' 4-1/4"	1/2"	0.025	14
02297670	5' 4-1/4"	1/2"	0.025	14/18
02297671	5' 4-1/4"	1/2"	0.025	18
02288103	5' 4-1/2"	1/2"	0.025	10/14
02295070	7' 5"	1/2"	0.025	10/14
02299763	7' 9"	1/4"	0.025	10/14
02297672	7' 9"	3/8"	0.025	14/18
02297673	7' 9"	1/2"	0.025	6/10
02288902	7' 9"	1/2"	0.025	8/12
02288907	7' 9"	1/2"	0.025	10/14
02297674	7' 9"	1/2"	0.025	14/18
02297675	7' 9-1/2"	3/8"	0.035	4
02297676	7' 9-1/2"	1/2"	0.025	6/10
02297677	7' 9-1/2"	1/2"	0.025	10/14
02289531	7' 9-1/2"	1/2"	0.025	14
02297679	7' 9-1/2"	1/2"	0.025	14/18
02289532	7' 10"	1/2"	0.025	14
02297681	7' 10-1/2"	1/2"	0.025	10/14
02297682	9' 1"	1/2"	0.025	8/12
02288911	9' 10"	1/4"	0.025	10/14
02297683	9' 10"	3/8"	0.025	10/14
02288905	10'	1/2"	0.025	8/12
02297684	10'	1/2"	0.025	10/14
02297685	10'	1/2"	0.025	14/18
02297686	10' 5"	1/2"	0.025	10/14
02297687	10' 6"	1/2"	0.025	10/14
02297688	10' 10"	1/2"	0.025	10/14
02297689	11' 4"	1/2"	0.025	10/14
02297690	11' 6"	3/8"	0.025	14/18
02297691	12'	1/2"	0.025	10/14
02297692	12' 5"	1/2"	0.025	10/14
02288914	12' 6"	1/4"	0.025	10/14
02299764	12' 6"	3/8"	0.025	10/14
02297692	12' 6"	1/2"	0.025	6/10
02297693	12' 6"	1/2"	0.025	8/12
02297694	12' 6"	1/2"	0.035	10
02291618	12' 6"	1/2"	0.025	10/14
02297695	12' 6"	1/2"	0.025	14/18
02297696	12' 8"	1/2"	0.025	14/18
02297705	12' 10"	1/2"	0.025	6
02297706	12' 10"	1/2"	0.025	6/10
02297707	12' 10"	1/2"	0.025	8/12
02297708	12' 10"	1/2"	0.025	10/14
02297709	12' 10"	1/2"	0.035	6
02297697	13' 3"	1/2"	0.025	10/14
02288908	13' 6"	1/2"	0.025	10/14
02297698	14' 6"	1/2"	0.025	8/12
02297699	14' 6"	1/2"	0.025	10/14
02297700	14' 6"	1/2"	0.035	10
02297701	14' 7"	1/2"	0.025	8/12
02297702	14' 7"	1/2"	0.025	10/14
02297703	14' 9"	1/2"	0.025	8/12

(DIEMASTER 2 continued)

Dillon Part No	Length	Width	Gauge	TPI
02299765	16'	3/8"	0.025	10/14
02261628	17' 4"	1/2"	0.025	14/18
02297704	19' 6"	1/2"	0.035	6
02271628	23' 2"	1/2"	0.025	14/18
02281628	24' 6"	1/2"	0.025	14/18

CLASSIC®

The Ultimate Multi-Purpose Blade

3/4" wide through 1-1/4".

Cutting mostly carbon steels. Some tool and stainless steels.

Maximize performance when utilized with LENOX fluids.



Dillon Part No	Length	Width	Gauge	TPI
02292929	7' 9"	3/4"	0.035	6/8
02299790	7' 9"	3/4"	0.035	6/10
02280645	7' 9"	3/4"	0.035	8/12
02288887	7' 9"	3/4"	0.035	10/14
02289515	7' 9"	3/4"	0.035	5/8
02201128	7' 9"	3/4"	0.035	4/6
02288888	7' 9-1/2"	3/4"	0.035	10/14
02295078	8' 2-1/2"	3/4"	0.035	10/14
02201129	8' 10"	1"	0.035	6/10
02288852	9' 3"	1"	0.035	10/14
02201130	9' 6"	3/4"	0.035	10/14
02288886	9' 6"	3/4"	0.035	8/12
02288853	9' 7-1/2"	1"	0.035	10/14
02201131	10'	3/4"	0.035	8/12
02289541	10'	3/4"	0.035	5/8
02295094	10'	3/4"	0.035	10/14
02201132	10'	3/4"	0.035	6/8
02288861	10'	1"	0.035	6/10
02288893	10'	1"	0.035	8/12
02288832	10'	1"	0.035	10/14
02297084	10' 5"	3/4"	0.035	10/14
02288894	10' 10"	1"	0.035	8/12
02291925	10' 10-1/2"	1"	0.035	8/12
02295039	10' 10-1/2"	1"	0.035	10/14
02288871	10' 10-1/2"	1"	0.035	6/8
02299792	11'	1"	0.035	6/10
02292246	11'	1"	0.035	8/12
02288855	11'	1"	0.035	10/14
02299243	11'	1"	0.035	6/8
02201133	11' 3"	1"	0.035	6/10
02288895	11' 3"	1"	0.035	8/12
02201134	11' 6"	3/4"	0.035	5/8
02299789	11' 6"	3/4"	0.035	6/10
02295045	11' 6"	3/4"	0.035	10/14
02294029	11' 6"	3/4"	0.035	8/12
02295042	11' 6"	1"	0.035	10/14
02288863	11' 6"	1"	0.035	6/10
02294990	11' 6"	1"	0.035	8/12
02282242	11' 6"	1"	0.035	6/8
02289518	12'	1"	0.035	6/10
02295055	12'	1"	0.035	6/8
02288897	12' 6"	1"	0.035	8/12
02299934	12' 6"	1"	0.035	6/8
02288831	12' 10"	1"	0.035	3/4
02299245	12' 10"	1"	0.035	10/14
02299793	13' 3"	1"	0.035	6/10
02294087	13' 6"	1"	0.035	6/8
02298033	13' 6"	1"	0.035	6/10

DON'T SEE YOUR SIZE?

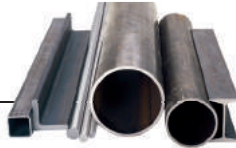
CONTACT YOUR DILLON REP FOR WELDED -TO- LENGTH
BAND SAW BLADES

(CLASSIC® continued)

Dillon Part No	Length	Width	Gauge	TPI
02288899	13' 6"	1"	0.035	8/12
02288858	13' 6"	1"	0.035	10/14
02280982	13' 11"	1"	0.035	6/10
02298036	14' 6"	3/4"	0.035	10/14
02288872	14' 6"	1"	0.035	6/8
02292244	14' 6"	1"	0.035	8/12
02282054	14' 6"	1"	0.035	10/14
02290030	14' 6"	1-1/4"	0.042	6/8
02298037	14' 6"	1-1/4"	0.042	6/10
02298038	14' 8"	3/4"	0.035	8/12
02298040	14' 8"	1"	0.035	10/14
02298045	15'	1-1/4"	0.042	8/12
02298048	15' 6"	3/4"	0.035	3
02298049	15' 6"	1"	0.035	10/14

CLASSIC PRO™

The Ultimate Multi-Purpose Blade for
Production Cutting



1" wide through 2".
Exceptional blade life.
Extremely versatile.
Consistent performance cut after cut.

NEW

Dillon Part No	Length	Width	Gauge	TPI
02297864	8' 6"	1"	0.035	5/8
02297865	8' 10"	1"	0.035	5/8
02297866	9'	1"	0.035	4/6
02297867	9' 8"	1"	0.035	4/6
02297868	9' 8"	1"	0.035	5/8
02297869	9' 11"	1"	0.035	5/8
02288865	10'	1"	0.035	5/8
02288873	10'	1"	0.035	4/6
02297872	10' 3"	1"	0.035	3/4
02296015	10' 10"	1"	0.035	4/6
02297874	10' 10"	1"	0.035	5/8
02288866	10' 10-1/2"	1"	0.035	5/8
02288838	10' 10-1/2"	1"	0.035	4/6
02288867	11'	1"	0.035	5/8
02288874	11'	1"	0.035	4/6
02297879	11' 1"	1"	0.035	5/8
02297880	11' 3"	1"	0.035	4/6
02297881	11' 3"	1"	0.035	5/8
02297882	11' 6"	1"	0.035	3/4
02282049	11' 6"	1"	0.035	5/8
02288837	11' 6"	1"	0.035	4/6
02297885	11' 6"	1-1/4"	0.042	3/4
02297886	11' 6"	1-1/4"	0.042	4/6
02297887	11' 6"	1-1/4"	0.042	5/8
02289533	11' 10"	1"	0.035	2/3
02295054	12'	1"	0.035	4/6
02297894	12'	1"	0.035	5/8
02298029	12'	1-1/4"	0.042	2/3
02297896	12'	1-1/4"	0.042	3/4
02288922	12'	1-1/4"	0.042	4/6
02297898	12'	1-1/4"	0.042	5/8
02297899	12' 1"	1-1/4"	0.042	4/6
02297892	12' 1"	1"	0.035	5/8
02297900	12' 2-1/2"	1"	0.035	3/4
02288876	12' 6"	1"	0.035	3/4
02297905	12' 6"	1-1/4"	0.042	4/6
02288835	12' 10"	1"	0.035	4/6
02297907	12' 10"	1"	0.035	5/8
02297908	12' 10"	1"	0.035	3/4
02299935	13' 2"	1"	0.035	4/6
02292300	13' 3"	1"	0.035	4/6

(CLASSIC PRO continued)

Dillon Part No	Length	Width	Gauge	TPI
02297911	13' 3"	1"	0.035	5/8
02297912	13' 5"	1-1/4"	0.042	3/4
02299798	13' 6"	1"	0.035	3/4
02297914	13' 6"	1"	0.035	4/6
02295095	13' 6"	1"	0.035	5/8
02289534	13' 6"	1"	0.035	2/3
02289939	13' 6"	1-1/4"	0.042	3/4
02297918	13' 6"	1-1/4"	0.042	5/8
02297919	13' 6"	1-1/4"	0.042	4/6
02297920	13' 11"	1"	0.035	5/8
02297921	14' 3"	1"	0.035	4/6
02288885	14' 3"	1-1/4"	0.042	4/6
02297924	14' 3"	1-1/4"	0.042	5/8
02297925	14' 4"	1"	0.035	5/8
02281030	14' 6"	1"	0.035	5/8
02297927	14' 6"	1"	0.035	3/4
02297928	14' 6"	1"	0.035	4/6
02289513	14' 6"	1-1/4"	0.042	2/3
02297930	14' 6"	1-1/4"	0.042	5/8
02299939	14' 6"	1-1/4"	0.042	3/4
02219938	14' 6"	1-1/4"	0.042	4/6
02299940	14' 10"	1"	0.035	4/6
02297934	14' 10"	1"	0.035	5/8
02297935	14' 11"	1-1/4"	0.042	4/6
02297936	14' 11"	1-1/4"	0.042	5/8
02288845	15'	1-1/4"	0.042	3/4
02297938	15'	1-1/4"	0.042	4/6
02297939	15'	1-1/4"	0.042	5/8
02297940	15'	1-1/2"	0.050	3/4
02289535	15'	1-1/2"	0.050	2/3
02297942	15' 3"	1-1/2"	0.050	3/4
02297943	15' 4"	1-1/4"	0.042	3/4
02297944	15' 4"	1-1/4"	0.042	4/6
02289514	15' 4"	1-1/4"	0.042	2/3
02297946	15' 4"	1-1/2"	0.050	3/4
02289536	15' 4-1/2"	1-1/2"	0.050	2/3
02297948	15' 6"	1"	0.035	4/6
02297949	15' 6"	1"	0.035	5/8
02288882	15' 6"	1-1/4"	0.042	3/4
02295059	15' 6"	1-1/4"	0.042	4/6
02297952	15' 6"	1-1/4"	0.042	5/8
02289522	15' 6"	1-1/4"	0.042	2/3
02297954	15' 6"	1-1/2"	0.050	3/4
02297955	15' 6"	1-1/2"	0.050	4/6
02297956	15' 8"	1-1/4"	0.042	4/6
02297957	15' 8"	1-1/4"	0.042	3/4
02297958	15' 8"	1-1/4"	0.042	5/8
02297959	16'	1-1/4"	0.042	3/4
02297960	16'	1-1/4"	0.042	4/6
02297961	16' 5"	1-1/4"	0.042	4/6
02297962	16' 6"	1-1/4"	0.042	3/4
02288939	16' 10"	1-1/4"	0.042	3/4
02297964	17' 6"	1-1/4"	0.042	4/6
02297965	17' 6"	1-1/4"	0.042	3/4
02297966	17' 6"	1-1/4"	0.042	5/8
02289537	18'	1-1/2"	0.050	2/3
02297968	18' 2"	1-1/2"	0.050	4/6
02297969	18' 6"	1-1/4"	0.042	3/4
02297970	18' 6"	1-1/4"	0.042	4/6
02297971	18' 6"	1-1/4"	0.042	5/8
02297972	18' 10"	1-1/2"	0.050	3/4
02297973	18' 10"	1-1/2"	0.050	4/6
02297974	19'	1-1/2"	0.050	4/6
02289538	19'	1-1/2"	0.050	2/3
02289539	19'	1-1/2"	0.050	5/8
02297977	19' 2"	1-1/2"	0.050	3/4
02297978	19' 2"	1-1/2"	0.050	4/6
02297979	20' 6"	1-1/2"	0.050	3/4
02297981	20' 6"	1-1/2"	0.050	4/6

LENOX Rx⁺

Engineered to Cut Structurals, Tubing and Bundles

5/8" wide through 2-5/8".

When cutting structural and carbon steels.

Designed for making interrupted cuts (tubing and pipes).

Maximize performance when utilized with LENOX fluids.



Dillon Part No	Length	Width	Gauge	TPI
02297778	7' 9"	5/8"	0.032	10/14
02297779	7' 9"	3/4"	0.035	5/8
02297780	9' 8"	1"	0.035	4/6
02297781	10'	1"	0.035	5/8
02297782	10' 10-1/2"	1"	0.035	5/8
02297783	11'	1"	0.035	4/6
02297784	11'	1"	0.035	5/8
02299795	11' 6"	3/4"	0.035	5/8
02297785	11' 6"	1"	0.035	4/6
02285821	11' 6"	1"	0.035	5/8
02297786	11' 6"	1"	0.035	3/4
02297787	11' 6"	1-1/4"	0.042	3/4
02297788	11' 6"	1-1/4"	0.042	4/6
02297789	11' 6"	1-1/4"	0.042	5/8
02297790	12'	1"	0.035	4/6
02297791	12'	1"	0.035	5/8
02297792	12'	1-1/4"	0.042	3/4
02285576	12' 2-1/2"	1"	0.035	3/4
02297793	12' 6"	1"	0.035	5/8
02297794	12' 6"	1-1/4"	0.042	4/6
02297795	12' 10"	1"	0.035	4/6
02297796	13' 3"	1"	0.035	4/6
02293652	13' 3"	1"	0.035	5/8
02297797	13' 6"	1"	0.035	3/4
02297663	13' 6"	1"	0.035	4/6
02293485	13' 6"	1"	0.035	5/8
02297798	13' 6"	1-1/4"	0.042	3/4
02299654	13' 6"	1-1/4"	0.042	4/6
02297799	13' 6"	1-1/4"	0.042	5/8
02297800	14' 3"	1-1/4"	0.042	4/6
02297801	14' 3"	1-1/4"	0.042	5/8
02297802	14' 6"	1"	0.035	3/4
02297803	14' 6"	1"	0.035	4/6
02297804	14' 6"	1"	0.035	5/8
02297805	14' 6"	1-1/4"	0.042	3/4
02295564	14' 6"	1-1/4"	0.042	4/6
02297806	14' 6"	1-1/4"	0.042	5/8
02297807	14' 8"	3/4"	0.035	4/6
02297808	14' 10"	1"	0.035	4/6
02297809	14' 11"	1-1/4"	0.042	4/6
02297810	15'	1-1/4"	0.042	3/4
02286001	15'	1-1/4"	0.042	4/6
02297811	15'	1-1/4"	0.042	5/8
02297812	15'	1-1/2"	0.050	3/4
02297813	15' 4"	1-1/4"	0.042	4/6
02299796	15' 6"	1"	0.035	5/8
02297814	15' 6"	1-1/4"	0.042	3/4
02297815	15' 6"	1-1/4"	0.042	5/8
02282070	15' 6"	1-1/4"	0.042	4/6
02297816	15' 6"	1-1/2"	0.050	4/6
02297817	15' 6"	1-1/2"	0.050	3/4
02297818	16'	1-1/4"	0.042	3/4
02295654	16'	1-1/4"	0.042	4/6
02285577	16' 10"	1-1/4"	0.042	3/4
02297819	17' 6"	1-1/4"	0.042	4/6
02291924	18' 10"	1-1/2"	0.050	3/4
02295658	18' 10"	1-1/2"	0.050	4/6

(LENOX Rx⁺ continued)

Dillon Part No	Length	Width	Gauge	TPI
02299317	18' 2"	1-1/2"	0.050	4/6
02297821	18' 6"	1-1/4"	0.042	3/4
02285654	18' 6"	1-1/4"	0.042	4/6
02297822	18' 6"	1-1/4"	0.042	5/8
02297823	19'	1-1/2"	0.050	4/6
02297824	19'	1-1/2"	0.050	5/8
02297825	19' 2"	1-1/2"	0.050	3/4
02291923	20' 6"	1-1/2"	0.050	3/4
02297826	20' 6"	1-1/2"	0.050	4/6

QXP™

Long Blade Life at High Cutting Rates

1" wide through 3".

When looking for higher efficiency cutting of aluminum, carbon, tool and stainless steels.

Used when measuring performance and speed.

Maximize performance when utilized with LENOX fluids.



Dillon Part No	Length	Width	Gauge	TPI
02297711	10'	1"	0.035	5/8
02297712	10' 10-1/2"	1"	0.035	4/6
02295040	10' 10-1/2"	1"	0.035	5/8
02297713	11'	1"	0.035	5/8
02289523	11'	1"	0.035	4/6
02297715	11' 3"	1"	0.035	4/6
02297716	11' 6"	1"	0.035	3/4
02297717	11' 6"	1"	0.035	4/6
02297718	11' 6"	1"	0.035	5/8
02289524	11' 6"	1-1/4"	0.042	3/4
02297720	11' 6"	1-1/4"	0.042	4/6
02297721	11' 6"	1-1/4"	0.042	2/3
02299770	12'	1"	0.035	4/6
02297722	12'	1"	0.035	3/4
02291034	12'	1"	0.035	5/8
02297723	12'	1-1/4"	0.042	4/6
02297724	12'	1-1/4"	0.042	2/3
02297725	12'	1-1/2"	0.050	3/4
02297726	12' 6"	1"	0.035	5/8
02289517	12' 6"	1"	0.035	4/6
02292841	12' 6"	1"	0.035	3/4
02297728	12' 6"	1-1/4"	0.042	3/4
02297729	12' 6"	1-1/4"	0.042	4/6
02297730	12' 6"	1-1/4"	0.042	2/3
02297731	12' 10"	1"	0.035	2/3
02297732	12' 10"	1"	0.035	3/4
02297733	12' 10"	1"	0.035	4/6
02288830	12' 10"	1"	0.035	5/8
02289525	13' 2"	1"	0.035	4/6
02297735	13' 3"	1"	0.035	4/6
02289516	13' 3"	1"	0.035	5/8
02297737	13' 5"	1-1/4"	0.042	3/4
02286681	13' 6"	1"	0.035	3/4
02289526	13' 6"	1"	0.035	4/6
02297738	13' 6"	1"	0.035	5/8
02289527	13' 6"	1-1/4"	0.042	2/3
02297740	13' 6"	1-1/4"	0.042	3/4
02297741	13' 6"	1-1/4"	0.042	4/6
02297742	13' 6"	1-1/4"	0.042	5/8
02289528	14' 6"	1"	0.035	3/4
02297744	14' 6"	1"	0.035	4/6
02284112	14' 6"	1"	0.035	5/8

DON'T SEE YOUR SIZE?

CONTACT YOUR DILLON REP FOR WELDED -TO- LENGTH
BAND SAW BLADES

(QxP continued)

Dillon Part No	Length	Width	Gauge	TPI
02297745	14' 6"	1-1/4"	0.042	2/3
02288923	14' 6"	1-1/4"	0.042	3/4
02288844	14' 6"	1-1/4"	0.042	4/6
02289540	14' 6"	1-1/4"	0.042	5/8
02297747	14' 11"	1-1/4"	0.042	5/8
02297749	15'	1-1/4"	0.042	2/3
02297751	15'	1-1/4"	0.042	3/4
02288930	15'	1-1/4"	0.042	4/6
02297752	15'	1-1/4"	0.042	5/8
02297753	15'	1-1/2"	0.050	4/6
02297754	15'	1-1/2"	0.050	2/3
02297755	15'	1-1/2"	0.050	3/4
02297756	15' 4"	1-1/4"	0.042	3/4
02297757	15' 4"	1-1/4"	0.042	4/6
02297758	15' 4"	1-1/4"	0.042	2/3
02297759	15' 4"	1-1/2"	0.050	3/4
02297760	15' 6"	1-1/4"	0.042	2/3
02297761	15' 6"	1-1/4"	0.042	3/4
02297762	15' 6"	1-1/4"	0.042	4/6
02297763	15' 6"	1-1/2"	0.050	3/4
02297764	15' 6"	1-1/2"	0.050	4/6
02297765	15' 6"	1-1/2"	0.050	2/3
02297766	15' 8"	1-1/4"	0.042	3/4
02297767	15' 8"	1-1/4"	0.042	4/6
02297768	15' 8"	1-1/4"	0.042	2/3
02297769	16'	1-1/4"	0.042	4/6
02297770	17' 9"	1-1/2"	0.050	3/4
02297771	18' 10"	1-1/2"	0.050	2/3
02297772	18' 10"	1-1/2"	0.050	4/6
02297773	19'	1-1/2"	0.050	2/3
02297774	19'	1-1/2"	0.050	3/4
02297775	19'	1-1/2"	0.050	4/6
02297776	19' 2"	1-1/2"	0.050	3/4
02297777	20' 6"	1-1/2"	0.050	3/4

CONTESTOR XL®

High Performance Sawing of Large,
Difficult to Cut Metals



1 1/4" wide through 3".

Increased Wear Resistance Delivers Longer Blade Life. Improved
Chip Formation Helps Penetrate Difficult to Cut Metals. Optimized
Design for Straighter Cuts on Large Blocks

Dillon Part No	Length	Width	Gauge	TPI
02289529	11' 6"	1-1/4"	0.042	2/3
02297828	11' 6"	1-1/4"	0.042	4/6
02297829	11' 6"	1-1/4"	0.042	3/4
02297831	12'	1-1/4"	0.042	3/4
02297837	13' 6"	1-1/4"	0.042	3/4
02297838	13' 6"	1-1/4"	0.042	4/6
02297841	14' 6"	1-1/4"	0.042	3/4
02297842	14' 6"	1-1/4"	0.042	4/6
02297843	15'	1-1/4"	0.042	3/4
02297844	15'	1-1/4"	0.042	4/6
02297846	15' 4"	1-1/4"	0.042	3/4
02297848	15' 6"	1-1/4"	0.042	3/4
02297849	15' 6"	1-1/4"	0.042	2/3
02297851	15' 8"	1-1/4"	0.042	3/4

CONTESTOR GT®

High Performance Sawing



1" wide through 3".

Straighter Cuts on Larger, Difficult to Cut Materials.
Optimum Chip Formation in Work Hardening Alloys.

Dillon Part No	Length	Width	Gauge	TPI
02297862	11' 6"	1"	0.035	3/4
02297827	11' 6"	1"	0.035	4/6
02297830	12'	1"	0.035	3/4
02297832	12' 10"	1"	0.035	3/4
02297833	12' 10"	1"	0.035	4/6
02297834	13' 3"	1"	0.035	4/6
02297835	13' 5"	1"	0.035	4/6
02297836	13' 6"	1"	0.035	4/6
02297839	14' 6"	1"	0.035	3/4
02297840	14' 6"	1"	0.035	4/6

CARBIDE TIPPED & WOOD BAND SAW BLADES AVAILABLE.

**For custom band saw blade sizes not found listed,
please call your local Dillon Supply Company**

SAWING FLUIDS FOR YOUR BAND SAW

BAND-ADE®

Semi-synthetic Sawing Fluid

EXTENDS BLADE LIFE
EXCEPTIONAL COOLING
INCREASES PRODUCTIVITY
ENVIRONMENTALLY FRIENDLY
SURFACES CAN BE WELDED
AND PAINTED OVER



Dillon Part No	Description
02268004	1 gallon container
02268003	5 gallon container
02268001	55 gallon drum
02268007	275 gallon tote

LENOX 100CF®

Chlorine Free Water Soluble Oil for Heavy Duty Machining Applications

EXTREMELY VERSATILE
HIGH LUBRICITY
EXCELLENT SUMP LIFE
CHLORINE FREE
SURFACES CAN BE WELDED
AND PAINTED OVER



Dillon Part No	Description
02220851	1 gallon container
02220852	5 gallon container
02220853	55 gallon drum
02220854	275 gallon tote

LENOX LUBE®

Clean, Synthetic Lubricant for Spray Applications

EXTENDS TOOL LIFE
CLEAN AND ENVIRONMENTALLY
FRIENDLY
REDUCES COSTS
OPTIMUM PERFORMANCE ON
FERROUS METALS
SURFACES CAN BE WELDED AND
PAINTED OVER



Dillon Part No	Description
02268014	1 gallon container
02268018	5 gallon container

C/AI LUBE®

High Lubricity Formulation for Spray Applications

WORKS EFFECTIVELY ON ALL
TYPES OF MATERIAL
INCREASED PRODUCTIVITY
EXTENDS TOOL LIFE
CONTROL COSTS



Dillon Part No	Description
02268024	1 gallon container
02268026	5 gallon container

SAW MASTER™

Synthetic Sawing Fluid

LONGER BLADE LIFE. FASTER CUTTING.
REJECTS MOST TRAMP OILS
EXCELLENT SUMP LIFE
CAN BE USED IN MOST HARD
WATER APPLICATIONS
SURFACES CAN BE WELDED
AND PAINTED OVER
LOW TO NON-FOAMING



Dillon Part No	Description
LEN 68064	1 gallon container
02268061	5 gallon container
02268062	55 gallon drum



Same Day Shipping with Stocking Inventory.

FACTORY CERTIFIED WELDS

Located in Raleigh NC, our factory authorized LENOX Band Saw Weld Center is equipped with factory trained personnel to ensure welds consistently measure up to the following standards.

- Perfectly matched teeth
- Uniform blade thickness
- Finished weld area
- Long production life



LENOX TECHNICAL SUPPORT

- Evaluate sawing operation.
- Blade recommendation after visiting end-user.
- Operator training.
- Free machine maintenance.



Answers to sawing questions are just a toll free call away. Get tips on sawing and learn ways to make the job easier. The answers will save money and effort. Call 800-642-0010, E-mail: info@lenoxtools.com

MACHINE TUNE-UP

A free machine service check from a field technical rep can give your machine maximum band sawing performance.



GUARANTEED TRIAL ORDER

Order a LENOX blade and get this guarantee: the recommended blade will outperform your present blade or your money back—that's the LENOX Guaranteed Trial Order (GTO).

Contact your nearest Dillon Supply Company location for more details.



LENOX GOLD® POWER ARC RECIPROCATING SAW BLADES

POWER ARC CURVED BLADE

Delivers up to 2X longer life vs. traditional straight LENOX reciprocating saw blades

AGGRESSIVE BLADE DESIGN

Optimizes the blade's angle of attack for faster cutting in a variety of materials

EXTENDED BLADE LIFE

T2™ Technology and precision applied titanium coating help dissipate heat making blades last longer

FASTER CUTS

Titanium coating makes teeth more wear-resistant so they stay sharp for quicker cuts

**POWER
ARC**
CURVED
BLADE

FOR UP TO
2X
LIFE™



PRODUCT LEADERSHIP

LENOX Gold®



LENOX Gold® LAZER®



LENOX Gold® DEMOLITION



LENOX Gold® BI-METAL



Check with your Dillon Supply Store for the Reciprocating Saw Blades shown below.

**DIAMOND™ GRIT
DOUBLE TANG**



DIAMOND GRIT



CARBIDE GRIT



CARBIDE TIPPED



FLEAM GROUND



All Popular Sizes in Stock at Branch Locations.

LENOX GOLD® T2™ RECIPROCATING SAW BLADES TITANIUM EDGE COATING

Dillon Part No 5pk	Description	L x W x T (inches)	TPI
Wood Cutting			
02201013	676GRC	6 x 7/16 x .050	6
02201014	656GR	6 x 3/4 x .050	6
02201015	956GR	9 x 3/4 x .050	6
02201016	156GR	12 x 3/4 x .050	6
Metal Cutting			
02201018	610GR	6 x 3/4 x .035	10
02201019	810GR	8 x 3/4 x .050	10
02201020	414GR	4 x 3/4 x .035	14
02201021	614GR	6 x 3/4 x .035	14
02201022	418GR	4 x 3/4 x .035	18
02201023	618GR	6 x 3/4 x .035	18
02201024	818GR	8 x 3/4 x .035	18
02201025	424GR	4 x 3/4 x .035	24
02201026	624GR	6 x 3/4 x .035	24
02201027	824GR	8 x 3/4 x .035	24

Dillon Part No 5pk	Description	L x W x T (inches)	TPI
Demolition			
02221088	6066GR	6 x 1 x .062	6
02221090	966GR	9 x 1 x .062	6
02221091	106GR	12 x 1 x .062	6
02221089	960GR	9 x 1 x .062	10
LAZER® Extreme Metal Cutting			
02201030	6108GR	6 x 1 x .042	8
02201031	9108GR	9 x 1 x .042	8
02201032	6110GR	6 x 1 x .042	10
02221097	9110GR	9 x 1 x .042	10
02221100	12100GR	12 x 1 x .042	10
02221094	6114GR	6 x 1 x .042	14
02221098	9114GR	9 x 1 x .042	14
02201033	12114GR	12 x 1 x .042	14
02221095	6118GR	6 x 1 x .042	18
02221099	9118GR	9 x 1 x .042	18
02201034	12118GR	12 x 1 x .042	18

LENOX BI-METAL T2 RECIPROCATING SAW BLADES

Dillon Part No 5pk	Description	L x W x T (inches)	TPI
Wood & Metal Cutting			
02220575	634R	6 x 3/4 x .050	4
02201040	456RP	4 x 3/4 x .050	6
02220570	636RP	6 x 3/4 x .050	6
02220560	606R	6 x 3/4 x .035	6
02201041	676RC	6 x 7/16 x .050	6
02220572	656R	6 x 3/4 x .050	6
02220582	956R	9 x 3/4 x .050	6
02220585	156R	12 x 3/4 x .050	6
02220562	610R	6 x 3/4 x .035	10
02220580	810R	8 x 3/4 x .050	10
02201042	650R5	6 x 3/4 x .050	10/14
02201043	850R	8 x 3/4 x .050	10/14
02220583	110R	12 x 3/4 x .050	10/14
02212129	635R	6 x 3/4 x .035	10/14
02201044	835R	8 x 3/4 x .035	10/14
02220520	314RC	3-5/8 x 5/16 x .035	14
02220550	414R	4 x 3/4 x .035	14
02220564	614R	6 x 3/4 x .035	14
02201045	814R	8 x 3/4 x .035	14
02220521	318RC	3-5/8 x 5/16 x .035	18
02220552	418R	4 x 3/4 x .035	18
02220566	618R	6 x 3/4 x .035	18
02220578	818R	8 x 3/4 x .035	18
02201046	118R	12 x 3/4 x .035	18
02220554	424R	4 x 3/4 x .035	24
02220568	624R	6 x 3/4 x .035	24
02201047	824R	8 x 3/4 x .035	24
Demolition and Nail-embedded Wood			
02201049	6066R5	6 x 1 x .062	6
02201050	966R5	9 x 1 x .062	6
02201051	106R5	12 x 1 x .062	6
02201052	960R5	9 x 1 x .062	10

Dillon Part No 5pk	Description	L x W x T (inches)	TPI
LAZER Heavy Metal Cutting			
02201054	6108R	6 x 1 x .042	8
02201055	9108R	9 x 1 x .042	8
02201056	12108R	12 x 1 x .042	8
02220170	6110R	6 x 1 x .042	10
02220176	9110R	9 x 1 x .042	10
02201057	12100R	12 x 1 x .042	10
02201058	6114R	6 x 1 x .042	14
02220180	9118R	9 x 1 x .042	18
02201059	12114R	12 x 1 x .042	14
Bulk Wood & Metal Cutting 25pk			
02220558	956R	9 x 3/4 x .050	6
02220495	156R	12 x 3/4 x .050	6
02220493	610R	6 x 3/4 x .035	10
02220590	810R	8 x 3/4 x .050	10
02220491	110R	12 x 3/4 x .050	10/14
02220494	614R	6 x 3/4 x .035	14
02220529	618R	6 x 3/4 x .035	18
02220487	818R	8 x 3/4 x .035	18
02220496	624R	6 x 3/4 x .035	24
Bulk Wood & Metal Cutting 50pk			
02222752	956R	9 x 3/4 x .050	6
02222755	156R	12 x 3/4 x .050	6
02222761	610R	6 x 3/4 x .035	10
02222753	810R	8 x 3/4 x .050	10
02222758	110R	12 x 3/4 x .050	10/14
02222756	614R	6 x 3/4 x .035	14
02222751	618R	6 x 3/4 x .035	18
02222754	818R	8 x 3/4 x .035	18
02222757	624R	6 x 3/4 x .035	24

MASTER-BAND™ BLADES

Maximum Performance for Portable Band Saws

Enhanced beam strength

Specially treated bands of .023 and .025 thicknesses offer increased blade strength, reducing deflection and twisting of blades during severe cutting conditions.

Shatter resistant

Bi-metal blades bend and resist breaking and extend blade life.

Long lasting

LENOX *TUFF TOOTH™* design reinforces tooth for longer blade life.

Dillon Part No 3pk	Length x Width x Thickness inches	Matrix Edge	TPI
02201064	44-7/8 x 1/2 x .023	Matrix	10/14
02201065	44-7/8 x 1/2 x .023	Matrix	14
02201066	44-7/8 x 1/2 x .023	Matrix	14/18
02201067	44-7/8 x 1/2 x .023	Matrix	18
02280117	44-7/8 x 1/2 x .023	Matrix	24
02201068	44-7/8 x 1/2 x .025	M42	8/12
02280144	44-7/8 x 1/2 x .025	M42	10/14
02201069	44-7/8 x 1/2 x .025	M42	14
02201070	44-7/8 x 1/2 x .025	M42	14/18
02201071	44-7/8 x 1/2 x .025	M42	18



WOLF-BAND® BLADES

Professional Performance and Exceptional Value

Long lasting

High speed steel teeth provide a strong, long lasting cutting edge.

Shatter resistant

Bi-metal blades bend and resist breaking and extend blade life.

Exceptional value

Professional performance and competitive pricing provide extraordinary cost-per-cut value.

Dillon Part No 5pk	Length x Width x Thickness inches	TPI
02280098	44-7/8 x 1/2 x .020	10/14
02280107	44-7/8 x 1/2 x .020	14
02280099	44-7/8 x 1/2 x .020	14/18
02280108	44-7/8 x 1/2 x .020	18
02201087	44-7/8 x 1/2 x .020	24
Dillon Part No 25pk	Length x Width x Thickness inches	TPI
02238423	44-7/8 x 1/2 x .020	10/14
02238427	44-7/8 x 1/2 x .020	14/18
02238425	44-7/8 x 1/2 x .020	18



All Popular Sizes in Stock at Branch Locations.

BI-METAL SPEED SLOT® HOLE SAW

Up to 2X Life

New **SPEED SLOT** Hole Saw
Plug Removal As Easy As 1-2-3
Up to 2X Life In Metal Cutting



Dillon Part No 1 per box	Description	Diameter inches	Use Arbor SNAP-BACK	Standard
02230009	9L	9/16	5L	1L, 4L or 5L
02230010	10L	5/8	5L	1L, 4L or 5L
02201092	11L	11/16	5L	1L, 4L or 5L
02230012	12L	3/4	5L	1L, 4L or 5L
02201093	20MMHS	25/32	5L	1L, 4L or 5L
02230013	13L	13/16	5L	1L, 4L or 5L
02230014	14L	7/8	5L	1L, 4L or 5L
02201094	15L	15/16	5L	1L, 4L or 5L
02230016	16L	1	5L	1L, 4L or 5L
02230017	17L	1-1/16	5L	1L, 4L or 5L
02230018	18L	1-1/8	5L	1L, 4L or 5L
02230019	19L	1-3/16	5L	1L, 4L or 5L
02230020	20L	1-1/4	2L, 6L	2L, 3L or 6L
02230021	21L	1-5/16	2L, 6L	2L, 3L or 6L
02230022	22L	1-3/8	2L, 6L	2L, 3L or 6L
02230023	23L	1-7/16	2L, 6L	2L, 3L or 6L
02230024	24L	1-1/2	2L, 6L	2L, 3L, 6L or 7L
02230025	25L	1-9/16	2L, 6L	2L, 3L, 6L or 7L
02230026	26L	1-5/8	2L, 6L	2L, 3L, 6L or 7L
02230027	27L	1-11/16	2L, 6L	2L, 3L, 6L or 7L
02230028	28L	1-3/4	2L, 6L	2L, 3L, 6L or 7L
02230029	29L	1-13/16	2L, 6L	2L, 3L, 6L or 7L
02230030	30L	1-7/8	2L, 6L	2L, 3L, 6L or 7L
02230032	32L	2	2L, 6L	2L, 3L, 6L or 7L
02230033	33L	2-1/16	2L, 6L	2L, 3L, 6L or 7L
02230034	34L	2-1/8	2L, 6L	2L, 3L, 6L or 7L

Dillon Part No 1 per box	Description	Diameter inches	Use Arbor SNAP-BACK	Standard
02230036	36L	2-1/4	2L, 6L	2L, 3L, 6L or 7L
02230038	38L	2-3/8	2L, 6L	2L, 3L, 6L or 7L
02230040	40L	2-1/2	2L, 6L	2L, 3L, 6L or 7L
02201096	41L	2-9/16	2L, 6L	2L, 3L, 6L or 7L
02230042	42L	2-5/8	2L, 6L	2L, 3L, 6L or 7L
02201097	43L	2-11/16	2L, 6L	2L, 3L, 6L or 7L
02230044	44L	2-3/4	2L, 6L	2L, 3L, 6L or 7L
02230046	46L	2-7/8	2L, 6L	2L, 3L, 6L or 7L
02230048	48L	3	2L, 6L	2L, 3L, 6L or 7L
02201098	50L	3-1/8	2L, 6L	2L, 3L, 6L or 7L
02230052	52L	3-1/4	2L, 6L	2L, 3L, 6L or 7L
02230054	54L	3-3/8	2L, 6L	2L, 3L, 6L or 7L
02230056	56L	3-1/2	2L, 6L	2L, 3L, 6L or 7L
02230058	58L	3-5/8	2L, 6L	2L, 3L, 6L or 7L
02230060	60L	3-3/4	2L, 6L	2L, 3L, 6L or 7L
02201099	62L	3-7/8	2L, 6L	2L, 3L, 6L or 7L
02230064	64L	4	2L, 6L	2L, 3L, 6L or 7L
02230066	66L	4-1/8	2L, 6L	2L, 3L, 6L or 7L
02230068	68L	4-1/4	2L, 6L	2L, 3L, 6L or 7L
02201100	70L	4-3/8	2L, 6L	2L, 3L, 6L or 7L
02230072	72L	4-1/2	2L, 6L	2L, 3L, 6L or 7L
02201101	74L	4-5/8	2L, 6L	2L, 3L, 6L or 7L
02230076	76L	4-3/4	2L, 6L	2L, 3L, 6L or 7L
02230080	80L	5	2L, 6L	2L, 3L, 6L or 7L
02230088	88L	5-1/2	2L, 6L	2L, 3L, 6L or 7L
02230096	96L	6	2L, 6L	2L, 3L, 6L or 7L

BI-METAL HOLE SAW KITS

Convenient Storage for Trade-Specific-Uses



Contractor's
26 Piece
BIG DADDY™
SPEED SLOT®
Hole Saw Kit
02230804



Contractor's
17 Piece
SPEED SLOT®
Hole Saw Kit
02230820



Electrician's
17 Piece
SPEED SLOT®
Hole Saw Kit
02230802

SNAP-BACK™ ARBORS

No Tools. No Adaptors. No Screwing Around

QUICK CHANGE
PREVENTS THREADS FROM STRIPPING
NO TOOLS NEEDED
NO ADAPTOR REQUIRED
EASIER PLUG REMOVAL



Dillon Part No	Description	Sizes (inches) (Fits Hole Saw)	Thread Size	Shank Size (in)
02201106	2L	1-1/4-6 (20L-96L)	5/8-18	1/2 & larger
02201107	5L	9/16-1-3/16 (9L-19L)	1/2-20	3/8 & larger
02201108	6L	1-1/4-6 (20L-96L)	5/8-18	3/8 & larger

STANDARD ARBORS

Arbors & Accessories for All Your Drilling Needs

ADDED DURABILITY
STARTS ON CONTACT



Dillon Part No	Description	Sizes (inches) (Fits Hole Saw)	Thread Size	Shank Size (in)
02230001	1L	9/16-1-3/16 (9L-19L)	1/2-20	1/2 & larger
02230002	2L	1-1/4-6 (20L-96L)	5/8-18	1/2 & larger
02201113	3L	1-1/4-6 (20L-96L)	5/8-18	1/2 & larger
02201114	4L	9/16-1-3/16 (9L-19L)	1/2-20	1/4 & larger
02230005	5L	9/16-1-3/16 (9L-19L)	1/2-20	3/8 & larger
02201115	6L	1-1/4-6 (20L-96L)	5/8-18	3/8 & larger
02230007	7L	1-1/2-6 (24L-96L)	5/8-18	3/8 & larger



Dillon Supply Company

Sawing Solutions Guide



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Wilmington 910.254.1400
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